Transfer Paper Canada
A SPAARK LTD. COMPANY

NEENAH
3G JET OPAQUE®

for Inkjet Printers
FOR DARK FABRIC

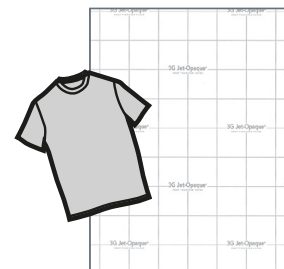HEAT PRESS OR HAND IRON TRANSFER PAPER

1 ## PRINT YOUR IMAGE:
1. Print image on coated side of paper in right reading (do not mirror image).
2. Trim away the unprinted areas of the transfer if desired.

2 ## PREPARATION:
Prepare the garment/fabric by ensuring the surface is clean, dry and wrinkle free by using a lint brush and your heat press Let cool..
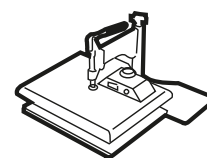
3a ## HEAT PRESS MACHINE: (skip to 3b if using a hand iron)
TIP: Heat presses vary. Test to see which temp works best with your machine.

1. Bend a corner to remove the backing paper from the printed image.
2. Place the paper on the top of the garment with the image facing up (right reading to you).
3. Completely cover the image with one sheet of parchment paper.
2. Press for 30 seconds at 350˚F/177˚C using medium pressure (30-45 psi/2 to 3 bar).
❄ 3. Once cold, peel away ironing sheet in a smooth even motion.

TRANSFERRING IMAGE TO SUBSTRATE WITH A HEAT PRESS:

PREHEAT	TEMPERATURE	PRESSURE	TIME	TYPE OF PEEL
✔	**350**˚f	**Medium** 30 to 45 psi/2 to 3 bar	30s	❄ COLD!

⚠ **IMPORTANT: These are guidelines only. Heat presses & hand irons vary in accuracy. Conduct your own test to determine the best time and temperature to use with your equipment.**

3b ## HAND IRON:
1. Preheat iron to hottest "Cotton" setting. NO steam.
2. Prepare a hard surface, NOT an ironing board.
3. Place the transfer on top of the garment with the image side touching the substrate (backing paper facing you).

4. Using 2 hands and heavy pressure, slide the iron up and down (vertically) over the entire image for 90 seconds, then repeat going from left to right (horizontally) for 90 seconds.
3. Let cool, then peel the sheet off of the garment.

NOTE: As irons differ in temperature settings and weights, we recommend you use a test piece of transfer paper and test until you have achieved the desired results.

TIPS:
• Do not use a laser printer
• Use in well-ventilated area.
• For best results, store unused paper in a cool, dry area for 12-24 hours before using and do not remove from carton until you are ready to use. After opening the package, store paper in the poly bag. This will help improve the quality of your printed image and reduce copier jamming as well.

WASHING INSTRUCTIONS:
• Do not wash immediately. Turn garment inside out and wash in cold water using a mild detergent. Do not use bleach. Dry on low-heat setting. If you intend to iron the transferred area, ensure that the image is covered with parchment paper before ironing.

Do not bleach   Cold water