

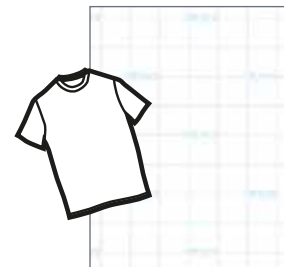
for Inkjet Printers

FOR  
LIGHT FABRIC

1

## PRINT YOUR IMAGE:

1. Mirror image your artwork before printing design on the heat transfer paper.
2. Trim away the unprinted areas of the transfer if desired.



2

## PREPARE SHEETS:

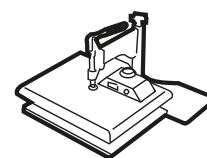
Prepare the garment/fabric by ensuring the surface is clean, dry and wrinkle free by using a lint brush and your heat press Let cool.

3a

## HEAT PRESS MACHINE: (skip to 3b if using a hand iron)

**TIP:** Heat presses vary. Test to see which temp works best with your machine.

1. Place the transfer image side down on garment (backing paper facing up).
2. Press for 30 seconds at 375°F/190°C using medium/heavy pressure (30 psi/3 to 5 bar).
3. Before peeling, let paper cool a bit (up to 1min.) to avoid burning fingers, then  
 **peel paper while still hot** in a smooth, even motion. (**NOTE:** Paper may be peeled at any temperature, depending on which end "feel" results are preferred - See the chart on Page 1).
5. While fabric is still hot and for greatest softness, quickly stretch the fabric in all directions  
If you used the cold peel method, quickly repress the parchment covered image and stretch while still hot.



## TRANSFERRING IMAGE TO SUBSTRATE WITH A HEAT PRESS:

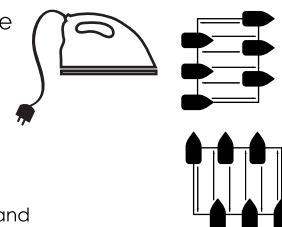
PREHEAT	TEMPERATURE	PRESSURE	TIME	TYPE OF PEEL
✓	375°F	Medium/Heavy 30 psi/3 to 5 bar	30s	HOT

3b

## HAND IRON:

1. Preheat iron to hottest "Cotton" setting. NO steam.
2. Prepare a hard surface, NOT an ironing board.
3. Place the transfer on top of the garment with the image side touching the substrate (backing paper facing you).
4. Using 2 hands and heavy pressure, slide the iron up and down (vertically) over the entire image for 90 seconds, then repeat going from left to right (horizontally) for 90 seconds.

3. Peel the ironing sheet off the image approximately 2 minutes after completion of ironing.
5. While fabric is still hot and for greatest softness, quickly stretch the fabric in all directions.



**NOTE:** As irons differ in temperature settings and weights, we recommend you use a test piece of Jet-Pro and test until you have achieved the desired results.

### TIPS:

- Do not use a laser printer
- Use in well-ventilated area.
- For best results, store unused paper in a cool, dry area for 12-24 hours before using and do not remove from carton until you are ready to use. After opening the package, store paper in the poly bag. This will help improve the quality of your printed image and reduce copier jamming as well.

### WASHING INSTRUCTIONS:

- Do not wash immediately. Turn garment inside out and wash in cold water using a mild detergent. Do not use bleach. Dry on low-heat setting. If you intend to iron the transferred area, ensure that the image is covered with parchment paper before ironing.



**IMPORTANT:** Heat presses & hand irons vary in accuracy. Conduct your own test to determine the best time and temperature to use with your equipment.

