

OPTI-TRANS JET DARK









PRINT YOUR IMAGE:

1. Print image in correct reading orientation (do not mirror the image).





PREPARE SHEETS:

- 1. Prepare substrate (garment) by ensuring surface is clean, dry and wrinkle free.
- 2. If desired, trim the paper with a vinyl cutter prior to transfering. You can weed away the excess material with an Xacto blade.
- 3. Peel the entire lined backing sheet off of the transferred image. If a masking material is required, please refer to our RED GRID masking material.





HEAT PRESS MACHINE: (skip to 3b if using a hand iron)

- 1. Preheat press: Polyester/blends: 325-350f, or Cotton: to 365f.
- 2. Place heat transfer image onto fabric, facing upwards.
- 3. Cover with a Teflon sheet or silicone
- 4. Press for 25 seconds using medium to heavy pressure.



TRANSFERRING IMAGE TO SUBSTRATE WITH A HEAT PRESS:

| PREHEAT | TEMPERATURE | PRESSURE | TIME |
|----------|---|--------------------|------|
| ✓ | 325°-350°f POLYESTER/BLENDS 365°f COTTON | Medium to Heavy | 255S |



HAND IRON:

- 1. Preheat iron to hottest "Cotton" setting. NO steam.
- 2. Place heat transfer image onto fabric, facing upwards. Cover with parchment paper.
- 3. Using heavy pressure, hold iron with both hands applying your full body weight for pressure. Iron each area of the image for atleast 20 seconds for a full transfer, making sure to completely lift the iron when moving to a new are Continue this until the entire sheet, including corners and edges have been pressed well.
- 4. Remove the parchment paper or Teflon sheet and allow the transfer to cool for 5 to 8 seconds.

TIPS:

- Do not use a laser printer
- Use in well-ventilated area.
- For best results, store unused paper in a cool, dry area for 12-24 hours before using and do not remove from carton until you are ready to use. After opening the package, store paper in the poly bag. This will help improve the quality of your printed image and reduce copier jamming as well.

WASHING INSTRUCTIONS:





- Leave finished item for at least 24 hours before washing.
- Fabrics may then be machine washed separately (inside out), DO NOT USE BLEACH or bleach additive detergent) in cold water.
- Do NOT use fabric softener. Dry at normal setting; do not dry clean



Important Note: Heat presses vary in accuracy. Conduct your own test to determine the best time and temperature to use with your equipment.